# MASABA















FULL PRODUCT CATALOG



### **OUR STORY**

Harold Higman Sr. founded Higman Sand & Gravel in 1939. Times were challenging and equipment was scarce, so Harold relied on ingenuity and innovation to design his own machinery. Taking these lessons to heart, his son, Harold Higman Jr., continued this tradition, building equipment tough enough to endure the rigorous demands of quarries and mining — ultimately leading to the founding of Masaba in 1962.

In 1999, Harold Jr.'s son, Jerad, returned to the company and became Masaba's CEO. With a background in mechanical engineering and handson experience gained from working alongside his father and grandfather, Jerad had developed a deep understanding of how to design and build some of the most rugged equipment in the industry.

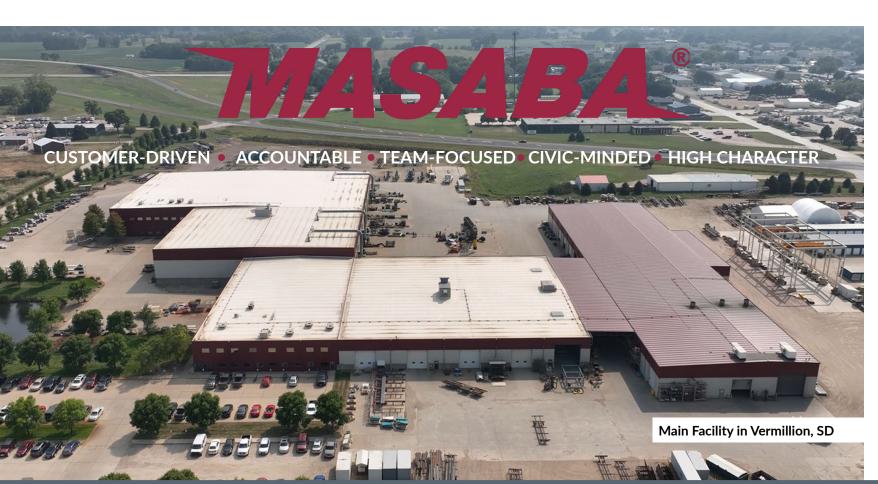
To support the company's growth, Jerad established a new 20,000 sq. ft. facility in Akron, Iowa, in 2000. As Masaba continued to expand its product line and customer base, a larger 100,000 sq. ft. manufacturing facility was built in Vermillion, South Dakota, in 2005.

To accommodate growth of the Magnum product line and Masaba's engineering department, a 60,000 sq. ft. addition was completed in 2008. In 2012, another 51,000 sq. ft. was added to the facility, featuring one of the largest sandblast and paint booths in the tristate area, as well as advanced machine centers and fabrication equipment. Now spanning 211,000 sq. ft., this facility allows Masaba to manage every aspect of design and production in-house, ensuring the highest quality for each project.

As Masaba expanded globally, Masaba Canada was established in 2009, and a new 30,000 sq. ft. manufacturing plant was built in Ontario. Masaba Canada operates as a separately owned entity.

In 2024, Masaba began construction on a new state-of-the-art steel and metal fabrication facility. This 145,000 sq. ft. building, located adjacent to the main facility in Vermillion, will open in 2025.

Masaba has put together a world-class team dedicated to designing and manufacturing rugged equipment that is built to last, meeting the needs of customers around the world.





1939 1962 1999 2000 2005 Masaba relocates to Harold Higman Sr. Harold Higman Jr. Jerad Higman takes New 20,000 sq. ft. 100,000 sq. ft. facility establishes Higman launches Masaba in over as CEO of facility constructed in Vermillion, SD Sand & Gravel Akron, IA Masaba in Akron, IA

2008	2009	2012	2025
Additional 60,000	Masaba Canada	51,000 sq. ft. added	New 145,000 sq.
sq. ft. added to the	established	for new blast and	ft. steel fabrication
Vermillion facility	in Ontario	paint booth	facility opens

### **CONTENTS**

Conveying & Material Handling	
Magnum Telescoping Conveyor	4-7
Truck Unloaders	
Portable Radial Stackers	
Self-Contained Stackers	12
Roll-Off & Stackable Conveyors	13
Sand Wagons	14
Bins, Hoppers, & Feeders	15
Portable & Stationary Chassis	
Crushing Plants	16
Screen Plants	
Wash Plants	18
Fine Material Washers	19
Custom Conveyors & Plants	20-21
Dealer Network	22
Service, Support, & Parts	23



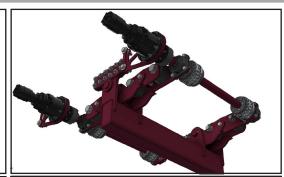
### MASABA'S PATENTED TRACK DRIVES

- Masaba's patented designs ensure continuous engagement and smoother stinger operation, enhancing long-term durability and reducing maintenance needs.
- Unlike winch systems, there are no cable maintenance concerns, eliminating the risk of cable breakage and uncontrolled rollback
- Masaba's load roller supports provide even load distribution across all support rollers, reducing fatigue stress on critical components and extending the life of the equipment.



### **SINGLE DRIVE**

Single Gearbox with Mechanical Brake QD Bushed Pin Hubs w/ Hardened Pins **Keyed & Press Fit Gearbox Connection** Four Maintenance Free Support Rollers



#### **DUAL DRIVE**

Dual Gearbox with Dual Mechanical Brakes QD Bushed Pin Hubs w/ Hardened Pins Keyed & Press Fit Gearbox Connection **Eight Maintenance Free Support Rollers** 

### **Magnum Telescoping Conveyor**

### THE MOST RUGGED TELESCOPING CONVEYOR IN THE WORLD

Masaba's Magnum Telescoping Conveyor stands out as the safest and most durable option available. Its patented design ensures constant engagement and smoother operation of the stinger, enhancing long-term durability and reducing maintenance needs. With lengths ranging from 100 to 195 feet, the Magnum line offers a solution for numerous applications. If our standard models don't meet your requirements, we specialize in custom engineering to deliver a conveyor tailored to your specific needs.

### **WORLD-CLASS AUTOMATION**

Masaba's Programmable Logic Control (PLC) system, equipped with a large color touchscreen HMI, offers intuitive interaction and excellent visibility. The PLC, combined with variable-speed wheel drives, ensures the production of high-quality, desegregated stockpiles. Three encoders work alongside the PLC to precisely track the X, Y, and Z positions of the head pulley. Additionally, four customizable programs allow users to select their preferred stockpiling configuration.



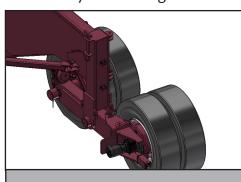
## AGNUM

Masaba offers multiple axle drive system configurations to suit your needs in the field.



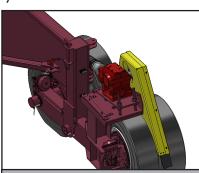
### **Folding Axle**

Masaba's Folding Axle (FA) system enables easy transitions between



### Swing Axle with Hydra Shift

The Hydra Shift option streamlines the setup process and cuts down on



**AXLE/DRIVE UNDERCARRIAGE OPTIONS** 

### Swing Axle with Chain & Sprocket

The Swing Axle (SA) system offers the industry's widest and most stable radial







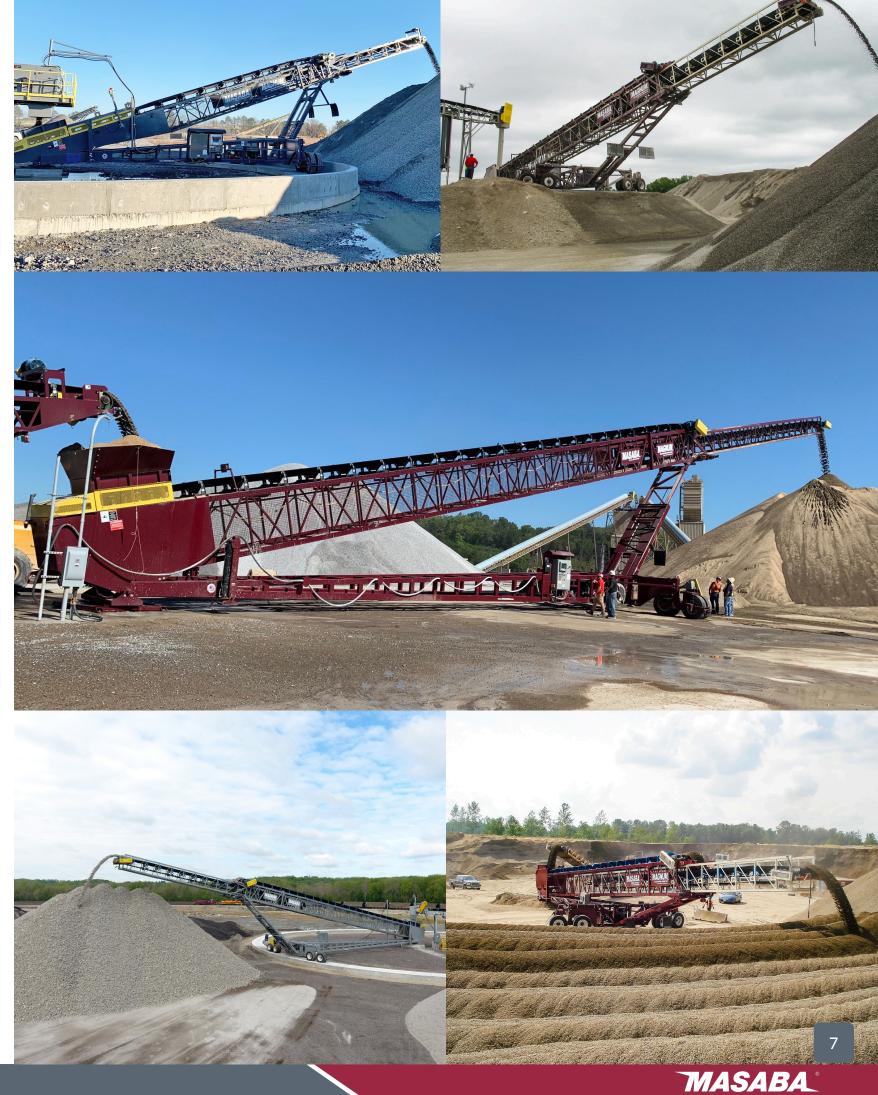
MAGNUM STANDARD CONFIGURATIONS — LPFA							
Conveyor Length	100'	110'	130'	140'		150'	
Belt Width (Inches)	36	36	36	36	30	36	42
Capacity (TPH)	800	800	1000	1000	500	1000	1500
Operational Dimensions           Max Discharge Height         33' 6"         40' 6"         41' 8"         43'         46' 3"         46' 3"         46' 3"							
Pile Volume in Tons (@100 PCF)							
90°	12,900	18,400	28,800	37,200	46,600	46,600	46,600
180°	23,100	32,900	51,600	66,500	83,400	83,400	83,400
270°	33,400	47,500	74,400	95,900	120,100	120,100	120,100

LPFA = Low-Profile Fold Axle | LPSA = Low-Profile Swing Axle | HPSA = High-Profile Swing Axle Tugger options available upon request. Pit-portable configurations available.

MAGNUM STANDARD CONFIGURATIONS — HPSA													
Conveyor Length 130' 150' 170' 190'													
Belt Width (Inches)	36	42	48	30	36	42	48	36	42	48	36	42	48
Capacity (TPH)	1000	1500	2000	800	1000	1500	2000	1000	1500	2000	1000	1500	2000
Operational Dimensions	Operational Dimensions												
Max Extended Discharge Height	47' 8"	47' 6"	49'	52' 4"	52' 4"	51' 4"	51' 6"	60' 7"	57' 9"	58' 3"	63' 11"	66' 5"	66' 5"
Pile Volume in Tons (@100 PCF)													
90°	36,600	36,600	36,700	52,100	52,100	52,100	53,100	73,100	73,100	71,800	104,000	104,000	104,000
180°	65,100	65,100	65,100	92,700	92,600	92,600	94,500	129,800	129,800	127,300	184,800	184,800	184,800
270°	93,500	93,500	93,600	133,200	133,200	133,200	135,900	186,400	186,400	182,700	265,500	265,500	265,500

Custom Magnum options are available, with larger belt widths offered upon request. Contact us for more details.

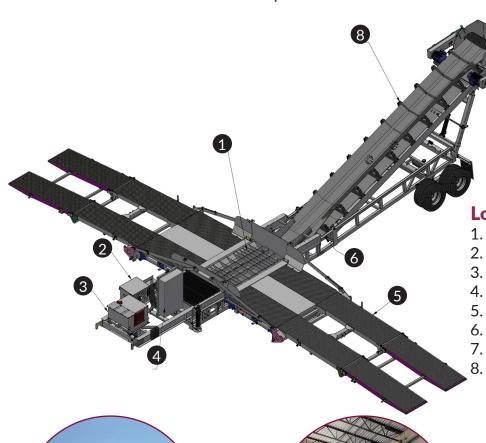
NOTE: Dimensions may vary depending on axle configurations, options, and other factors. All dimensions are subject to change. For specific model dimensions and drawings, please contact us.





### **Truck Unloaders**

Reduce labor, fuel, and maintenance costs by minimizing the need for multiple material handling with Masaba Truck Unloaders. Whether you require a stationary unloading system or a fully portable solution, Masaba's engineers will collaborate with you to create the ideal Truck Unloader for your operation. Masaba offers standard widths of 48 inches and 72 inches for low-profile drive-over Truck Unloaders.



### Low-Profile Truck Unloader

- 1. Removeable drive-over grate
- 2. Gas-powered hydraulic power unit
- 3. Electric auxillary hydraulic pump
- 4. NEMA 4 control panel
- 5. Drive-over ramps
- 6. Optional intraflo central grease system
- 7. Headchute with bolt-in liners
- 8. Discharge conveyor



**Patented Triple-Ramp Options** 

 Power deploy 2nd ramp and manual deploy 3rd ramp
 Power deploy 3rd ramp



**Discharge Hood**With AR liners to feed

With AR liners to feed 36" belt width or greater.



**Wireless Remote Control** 

Easily cycle your ramps from the comfort of your cab.







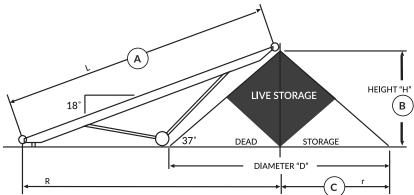
### **Portable Radial Stackers**

### THE MOST DURABLE RADIAL STACKERS AVAILABLE

For generations, Masaba has continually worked to design and enhance the most durable and reliable Radial Stacker conveyors available. Masaba's portable conveyor systems allow for a quick and seamless transition from travel mode to full operation. Stationary stackers are also available.

If you appreciate robust, high-performance machinery that delivers convenience and reliability, let Masaba's engineering team collaborate with you to create the ideal solution.

### **Pile Volume of Radial Stacker Base Model Configurations**



•		· •	·				
STOCKPILE VOLUME (TONS BASED ON 100 PCF OF MATERIAL, CONVEYOR INCLINE 18°, STOCKPILE ANGLE OF REPOSE 37°)							
(A) Conveyor Length	60'	80'	100'	125'			
(B) Maximum Pile Height	20' 4"	27.5'	32.5'	39.5'			
(C) Stockpile Radius	27'	36.5'	43'	52.5'			
Conical Pile Volume (Tons)	783	1,918	3,145	5,714			
90°	3,339	8,020	13,819	25,066			
180°	5,895	14,122	24,493	44,414			
270°	8,451	20,224	35,167	63,764			
Each Degree of Arc Rate	28.4	67.8	118.6	215			

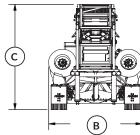
Formula for Pile Volume: (Degree of Arc Rate \* Degree of Arc) + Original Conical Pile Tonnage = Total Pile Volume

Live storage at center of pile is theoretically 25% of total volume.

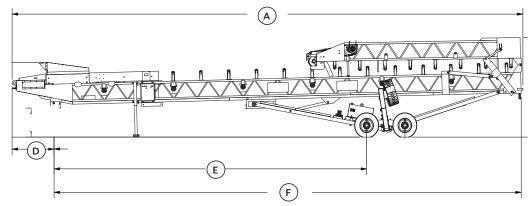
#### Capacity:

TPH Based on 100 PCF 400 FPM

- » 30" Belt = 500 TPH
- » 36" Belt = 750 TPH



NOTE: Dimensions will vary based on axle configurations, options, etc. All dimensions are subject to change. For dimensions and drawings of specific models, please contact your sales representative.



TRAVEL DIMENSIONS (BASED ON 36" BELT WIDTH)								
Conveyor Length	60'	80' no fold	80' head fold	100' head fold	100' FA head fold	125' FA axle dual fold		
(A) Total Length	63' 2.5"	84' 8.5"	68'	80' 2"	73' 6.5"	70' 10.5"		
(B) Width	11' 10"	11' 11"	11' 11.5"	11' 11.5"	11' 11"	11' 11.5"		
(C) Height	12'	13' 8.5"	14' 1"	14' 1"	13' 9"	13' 11"		
(D) Kingpin to End of Tow Eye	3' 9.5"	5' 7.5"	4' 10.5"	5' 10"	6'	3' 5.5"		
(E) Kingpin to Axle	29' 8.5"	39' 3"	42' 7.5"	49' 8.5"	45'	30' 9.5"		
(F) Kingpin to Conveyor End	59' 4.5"	79' 1.5"	63' 7.5"	74' 5.54"	67' 3"	67' 5.5"		
Axle Weight (lbs.)	8,000	17,430	16,700	20,000	25,000	38,400		
Kingpin Weight (lbs.)	1,000	1,070	4,690	4,700	6,500	7,300		

Additional conveyor lengths available upon request.





### AN ENTIRELY DIFFERENT BREED OF SELF-CONTAINED STACKERS

Designed and built entirely by Masaba, these road-portable and pit-portable Stackers are powered by a 72 HP Yanmar onboard diesel-powered hydraulic unit, making them perfect for remote operations. Self-Contained Hydraulic Radial Stackers are constructed to the same high standards as Masaba's traditional Stackers, ensuring durability without compromising on quality or using lighter steel and unbranded components.

These Self-Contained Stackers currently come in a standard belt width of 36 inches and lengths of 80 and 100 feet. Additional lengths will be offered in the future, and we are happy to work with customers seeking custom widths and lengths. The current line of Self-Contained models provides a capacity of 500 TPH at an 18° incline.

Belt Width	36	6"		
Max Capacity	500	TPH		
Length	80'	100'		
Dimension "A"	77' 8"	93' 4"		
Dimension "B"	40' 11"	48' 10"	LENGTH	
Dimension "C"	27' 5"	33' 9"		
			5.5° TO 18°	

When effective pit management is essential, Masaba Roll-Off or Stackable Conveyors provide efficient transfer solutions. Their easy unloading and quick setup make these roadportable conveyors ideal for the fast-paced demands of the modern mining industry. They can be configured as either pit-portable or stationary to suit your needs.

### **Standard Roll-Off & Stackable Sizes:**

» 36" x 60', 36" x 70'

» 3-Pack Stackable 36" x 60'



Scan the QR code to watch a video on the ease of unloading a Masaba 3-pack.

TRAVEL SPECIFICATIONS 3-PACK ROLL-OFF TRANSFERS							
CONVEYOR SIZE	36" x 60'	36" x 70'					
(A) Travel Length	63' 1.5"	73' 6"					
(B) Kingpin to Axle	40' 2.5"	60' 1"					
(C) Kingpin to Landing Jacks	8' 5.5"	7' 5"					
(D) Ground to Kingpin	4' 2"	4' 2"					
(E) Axle to Pulley	19' 4"	8' 5.5"					
(F) Travel Height	13' 6"	13' 2"					
Travel Width	11' 11"	10' 11"					
Weight at Axle	28,600 lbs	23,900 lbs					
Weight at Kingpin	11,300 lbs	16,200 lbs					







Masaba Sand Wagons are designed for the agriculture industry, particularly for efficient handling and distribution of sand used in livestock operations. Ideal for bedding in dairy barns or similar applications, these wagons provide a reliable and durable solution for transporting and spreading sand with ease.

Designed and built with Masaba's commitment to quality, Sand Wagons are engineered to withstand the demands of agricultural applications, helping farmers save time and effort while maintaining a clean, comfortable environment for their livestock.



Masaba Feeders are equipped with self-cleaning grizzly bars to ensure continuous material flow and prevent buildup. Enhance your crushing and screening operation by maximizing output with Masaba's Bins, Hoppers, and Feeders.





Masaba Crushing Plants are designed to be roadportable, with options for pit portability or stationary installation. These plants provide the strength and versatility required for your specific application.

Standardize your crushing plant with industry-leading components, or we can create a fully customizable plant that accommodates any crusher you choose.

### **Some Crushing Plant Options Include:**

- » Jaw Plants
  - » HSI Plants
- » Cone Plants » VSI Plants



For efficient and reliable material sorting, nothing compares to a Masaba Screen Plant. Starting with a robust chassis, Masaba engineers collaborate with you to find your optimal solution. Masaba Screen Plants are constructed on a heavy-duty wide-flange beam chassis to withstand the toughest conditions. Offering precision screening and mobility, they are

designed to be road-portable, with options for in-pit

### **Standard Screen Sizes:**

portability or stationary installation.

- » 6x20 » 8x20
- » 7x20 » Single and Dual Screen Plants Available





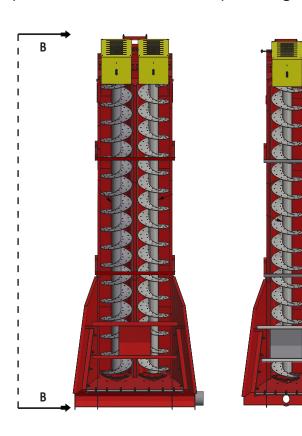
### **Wash Plants**

Process your aggregate material wherever the opportunity arises with a Masaba portable or stationary Wash Plant. These washing and screening plants blend the efficiency and productivity of custom Fine Material Washers with the proven toughness and durability of Masaba Chassis and Conveyors. Masaba Fine Material Washers can operate independently or be integrated beneath a Masaba Chassis, allowing you to select your preferred Wash Screen.

#### **Standard Wash Plant Sizes**

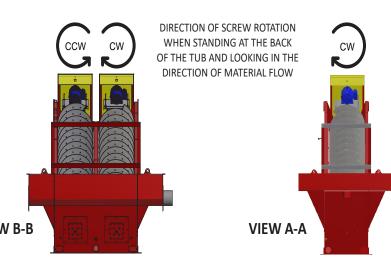
- » 5x16 over Single 36" FMW
- » 6x20 over Twin 36" FMW
- » 6x20 over Twin 44" FMW
- » 7x20 over Twin 44" FMW

Masaba's Fine Material Washers (FMWs) efficiently clean and dewater fine aggregates, such as sand, by removing silt, clay, and debris. Built with heavy-duty construction, they ensure durability and high-capacity performance in tough applications. Ideal for construction, aggregates, and mining, FMWs are available in various sizes and configurations to meet specific needs, and they integrate seamlessly with Masaba's Wash Plants. Masaba FMWs provide a reliable solution for producing clean, high-quality materials that meet industry standards.



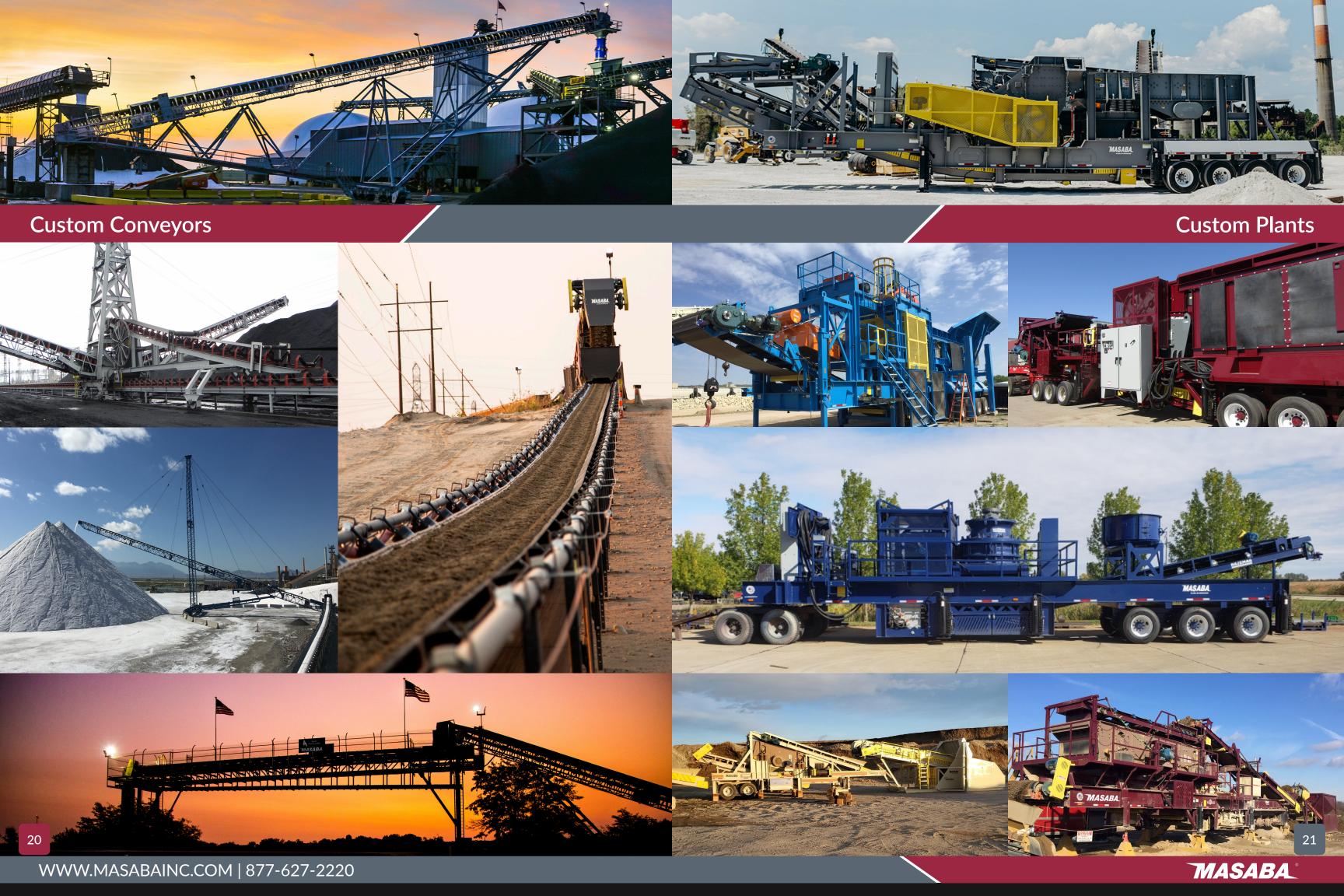
### **Standard Fine Material Washer Sizes**

- 36"
- 44"
- 54"
- » All Options Available in Single or Twin











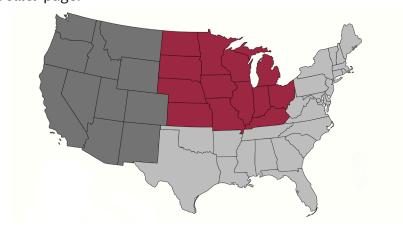
### **PARTNERS – WHEREVER YOU NEED THEM**

Masaba's dealer network comprises partners in nearly all 50 states, as well as select international locations. If you're unable to locate a dealer in your area, please reach out to us directly!

### FIND THE CERTIFIED DEALER IN YOUR REGION

Scan the QR code below to go to our Find a Dealer page.





### **CONTACT A MASABA OUTSIDE SALES REP (U.S. REGIONS)**



Northwest & Southwest





Andrew Wells
Southeast & Northeast

### INTERESTED IN BECOMING A CERTIFIED MASABA DEALER?

Contact us today about opportunities and availability.

### A PROMISE OF SERVICE

Masaba is dedicated to delivering exceptional customer support in all facets of our business relationships with our partners.

At Masaba, we back our new equipment with a five-year structural warranty and a two-year component warranty. Our commitment is to provide customers with the highest quality products and support available in the market today.

#### **ONSITE SUPPORT**

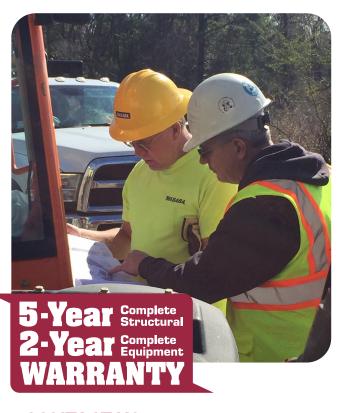
Our experienced field service team and dealer representatives offer onsite support tailored to your operation. As a dedicated service provider, our production team is focused on enhancing process performance, boosting productivity, and ensuring maximum plant availability. Our service team is committed to delivering reliable equipment performance, effective preventive maintenance, and improved safety.

#### **PARTS**

We understand that your business requires more than just a quality product; that's why you can rely on Masaba. With extensive inventories of parts stored in our warehouse and at various dealer locations, we strive to minimize downtime when you need to replace a part. Reach out to the Masaba parts department for wear items, spare parts, and replacements for your Masaba equipment.

- » Bearings
- » Belt Scrapers
- » Bushings
- » Conveyor Belts
- » Electrical Components (Switch Gear)
- » Electric Motors
- Guards (Manufactured by Masaba to specifications)

- Hydraulic Cylinders
- Hydraulic Power Units
- » Hydraulic Pumps
- » Idlers
- Masaba "Brute" Jacks
- » Pulleys
- » Reducers
- » Shafts
- » V-Belts



### **CONTACT US**

Masaba, Inc. 1617 317th Street | PO Box 345 Vermillion, SD 57069

Inside Sales 877-627-2220 605-624-9555 sales@masabainc.com

Service & Support 605-670-9496 customercare@masabainc.com

Parts 605-658-8948 parts@masabainc.com



PO BOX 345 VERMILLION, SD 57069



### Masaba, Inc.

1617 317th Street | PO Box 345 Vermillion, SD 57069

Toll Free: 877-627-2220 Direct: 605-624-9555 Fax: 605-624-9555 Web: masabainc.com

#### Masaba Canada

827501 Grey Rd. 40 Blue Mountains, Ontario NOH 1J0

Phone: 519-599-3100 Fax: 519-599-0999 Web: masaba.ca f

www.facebook.com/masabainc

**|** 

www.youtube.com/@masaba-inc

fin

www.linkedin.com/company/masaba-inc

0

www.instagram.com/masabainc

Ն

www.tiktok.com/@masabainc